

OPERATE INSTRUCTION.

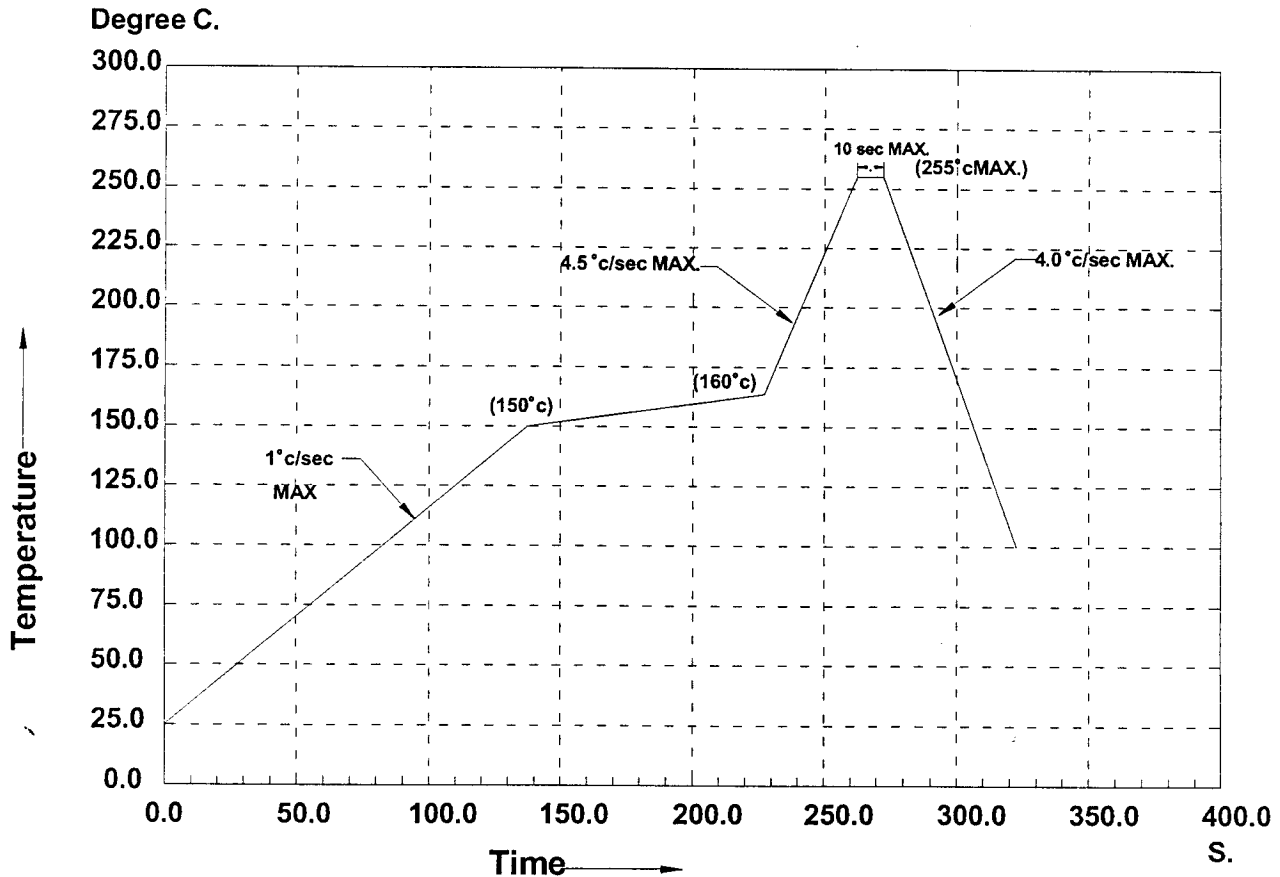
Subject

Pb-free Reflow Soldering Curve

Page

1/1

REFLOW SOLDERING INSTRUCTIONS FOR LEAD-FREE SMT PROCESS



NOTE:

1. We recommend the reflow temperature 245 °c~255 °c. The maximum soldering temperature should be limited to 255 °c.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.

DOCUMENT NO: WI-42-G-0267

Ver.: V1

Expiration Date: 2003 06 20 2009 06 20

Deferment Date: - - - - -

Publish

Kingbright

JUN 20 2003

Issued

Approved by



Checked by



OPERATE INSTRUCTION

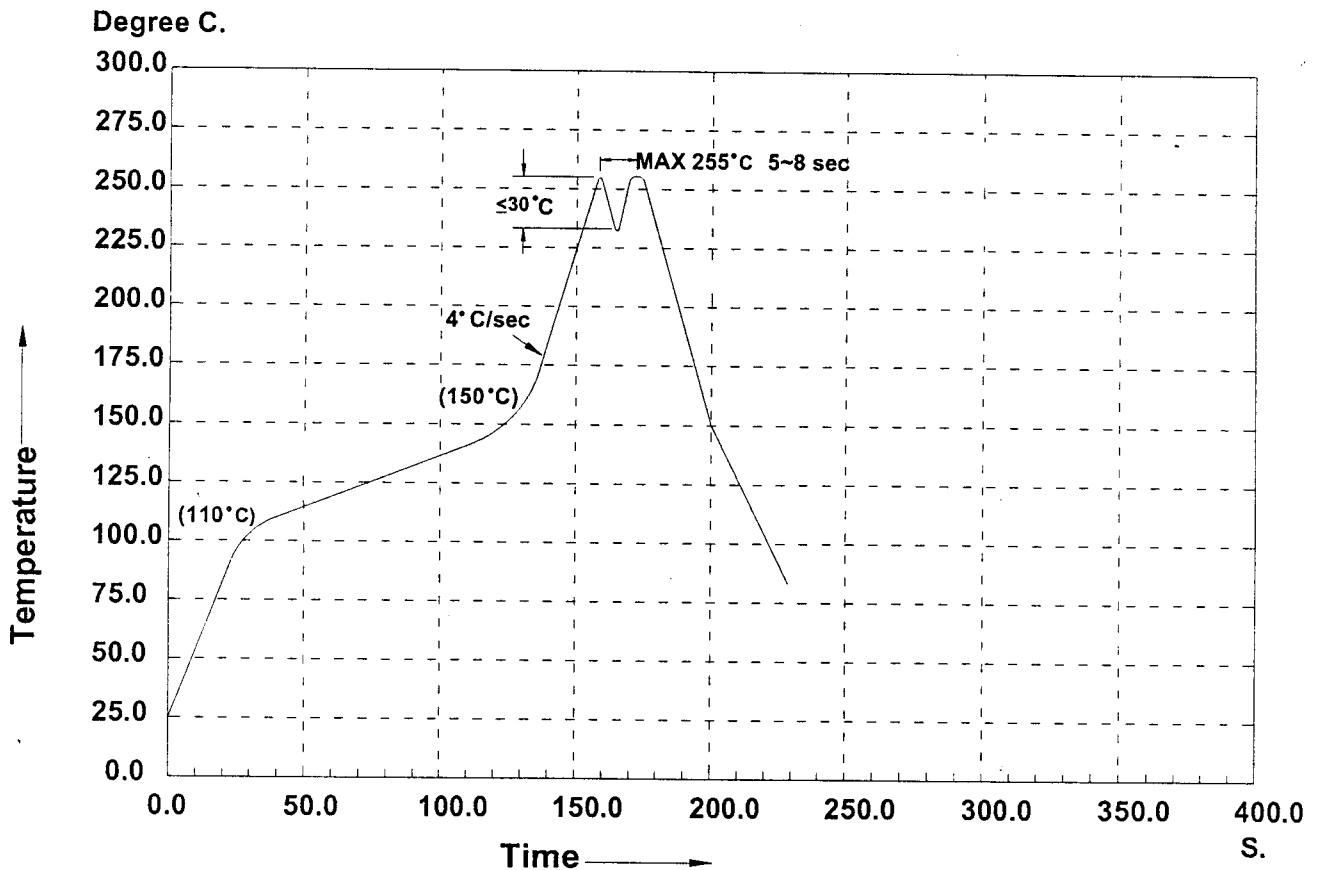
Subject

Pb-free Wave Soldering Curve

Page

1/1

WAVE SOLDERING INSTRUCTIONS FOR LEAD-FREE SMT PROCESS



NOTE:

1. Recommend the wave temperature 245 °c~255 °c. The maximum soldering temperature should be less than 255 °c.
2. Don't stree on the epoxy resin when the temperature is over 85 °c.
3. The soldering profile apply to the lead free soldering (Sn/Cu/Ag alloy)

DOCUMENT NO: WI-42-G-0266

Ver.: V1

Expiration Date: 2003 06 20 2009 06 20

Deferment Date: _____

Published	Kingbright
	JUN 20, 2003
	Issued

Approved by



Checked by

